HKS manufaktur deluxe
Grading description

Characteristic	Oak Noblesse	Oak Original	Oak Barrique
Sapwood (sound)	Generally not permitted	Generally not permitted	Generally not permitted
Knots	Permitted up to approx. 25 mm diameter (sound knots, edge knots, repaired knots)	Unlimited size permitted (sound knots, edge knots, repaired knots)	Unlimited size permitted (sound knots, edge knots, repaired knots)
Drying checks (wind cracks)	99% of boards must be free from drying checks	99% of boards must be free from drying checks	99% of boards must be free from drying checks
End checks	Generally not permitted	Generally not permitted	Occasionally permitted
Bark inclusions	Not permitted	Occasionally permitted	Occasionally permitted
Sound heartwood	Occasionally permitted	Permitted	Permitted
Grain pattern	Varying grain direction permitted	Permitted	Permitted
Colour variations	Permitted	Permitted	Permitted
Filled areas (knots, cracks)	Permitted	Permitted	Permitted
Surface checks	Generally not permitted	Generally not permitted	Occasionally permitted
Hairline cracks	Permitted	Permitted	Permitted
Medullary rays	Permitted	Permitted	Permitted
Sticker stains	Not permitted	Not permitted	Not permitted
Insect damage	Not permitted	Not permitted	Not permitted
Wood Grading Example			

According to factory standards and the 3% tolerance specified by the relevant EN standard, up to 3% of the total delivery quantity, including waste allowance, may deviate from the grading description. The goods must be inspected before installation. Claims regarding visible defects cannot be accepted after installation.

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